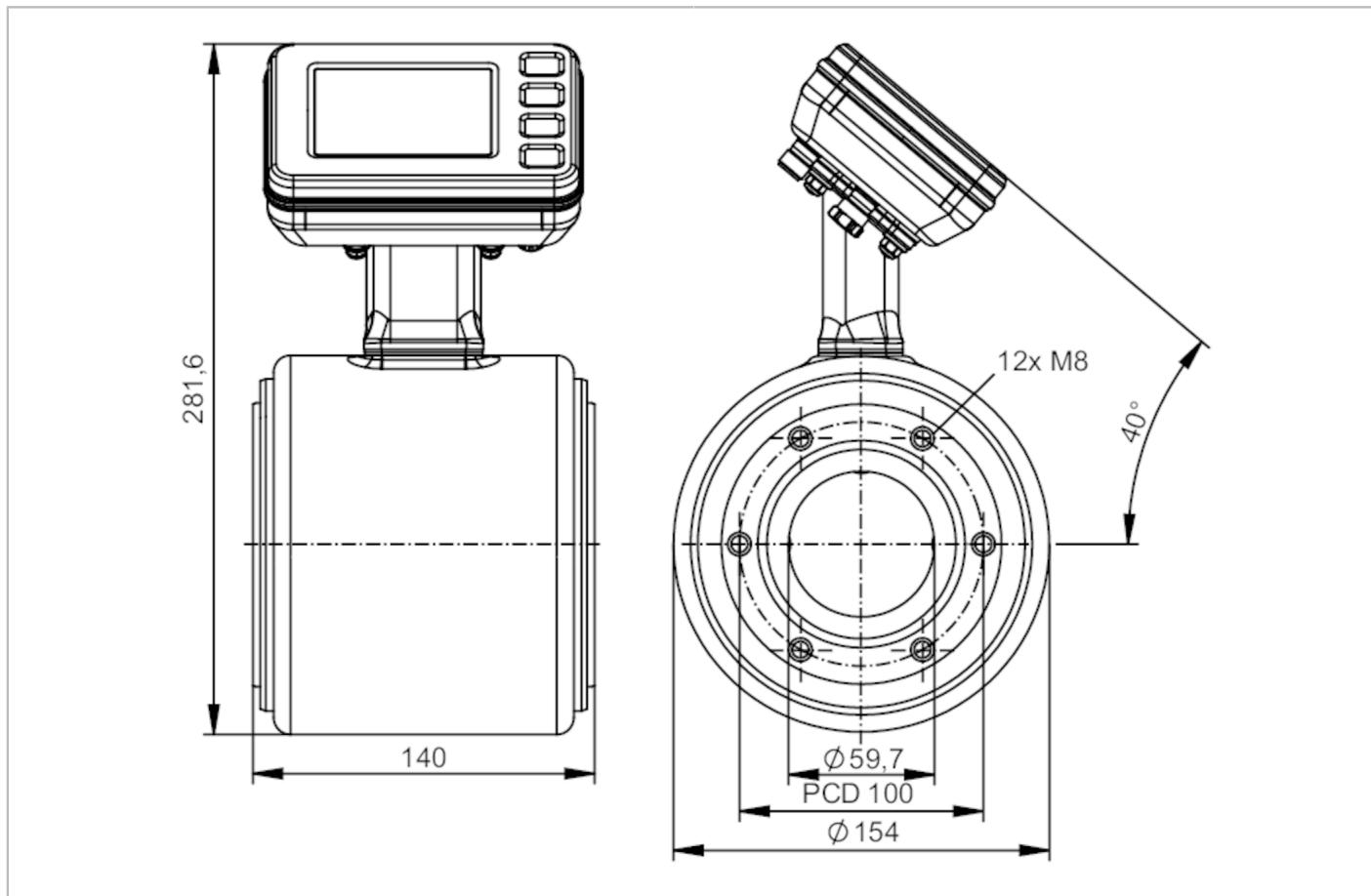


# SMF520

Magnetic-inductive flow meter

SMG65KGFFRKG/USD



EC 1935/2004

FCM FDA

IO-Link



## Product characteristics

Measuring range	20...2000 l/min	1200...120000 l/h	0.1...10 m/s	1.2...120 m <sup>3</sup> /h
Nominal diameter			DN65 (2 1/2")	
Process connection			ifm-specific device flange	

## Application

Special feature	Gold-plated contacts
Application	food and beverage industry
Media	conductive liquids; water; hydrous media
Note on media	food products such as beer, milk, fruit juices, soft drinks, ketchup, yoghurt, yoghurt toppings, ice cream conductivity: ≥ 5 µS/cm
Medium temperature [°C]	-20...150
Min. bursting pressure	37.5 bar
Pressure rating	25 bar

## Electrical data

Operating voltage [V]	18...32 DC
Current consumption [mA]	250; (24V)
Protection class	III
Reverse polarity protection	yes
Power-on delay time [s]	< 5

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Measuring principle	magnetic-inductive					
<b>Inputs / outputs</b>						
Total number of inputs and outputs	2					
<b>Inputs</b>						
Inputs	OUT2	external totaliser reset				
<b>Outputs</b>						
Total number of outputs		2				
Output signal	OUT1	pulse signal; totaliser switching signal; diagnostic signal; IO-Link				
	OUT2	analogue signal; pulse signal; totaliser switching signal; diagnostic signal				
Electrical design		PNP/PNP				
Pulse output		flow rate meter				
Short-circuit protection		yes				
Type of short-circuit protection		pulsed				
Overload protection		yes				
<b>Analogue</b>						
Number of analogue outputs		1				
Analogue current output [mA]		4...20; (skalierbar)				
Max. load [Ω]		500				
Resolution of analogue output		0.38 µA				
<b>Digital</b>						
Number of digital outputs		2				
Max. voltage drop switching output DC [V]		2				
Permanent current rating of switching output DC [mA]		100				
Switching frequency DC [Hz]		0...10000				
<b>Measuring/setting range</b>						
Measuring range	20...2000 l/min	1200...120000 l/h	0.1...10 m/s	1.2...120 m³/h		
Display range	-2400...2400 l/min	-144000...144000 l/h	-12...12 m/s	-144...144 m³/h		
Resolution	0.1 l/min	100 l/h	0.01 m/s	0.01 m³/h		
Note on factory setting		0...30,0 m³/h				
Analogue start point ASP	-2000...1600 l/min	-120000...96000 l/h	-10.05...8.05 m/s	-120...96 m³/h		
Analogue end point AEP	-1600...2000 l/min	-96000...120000 l/h	-8.05...10.05 m/s	-96...120 m³/h		
Low flow cut-off LFC	0...1600 l/min	0...96000 l/h	0...8.05 m/s	0...96 m³/h		
Pulse length [s]		0.00005...2				
Pulse value		0.004...99990000 l				
<b>Temperature monitoring</b>						
Measuring range [°C]		-20...150				
Display range [°C]		-20...150				
Resolution [°C]		0.01				
Analogue start point [°C]		-20...116				
Analogue end point [°C]		14...150				

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Conductivity monitoring		
Measuring range	[ $\mu\text{S}/\text{cm}$ ]	100...100000
Display range	[ $\mu\text{S}/\text{cm}$ ]	0...10000000
Resolution	[ $\mu\text{S}/\text{cm}$ ]	1
Analogue start point	[ $\mu\text{S}/\text{cm}$ ]	0...80000
Analogue end point	[ $\mu\text{S}/\text{cm}$ ]	20000...100000
Accuracy / deviations		
Volumetric flow monitoring		
Accuracy (under reference conditions)	with optional factory calibration (availability is being planned)	$\pm (0,2 \% \text{ MW} + 2 \text{ mm/s})$
Repeatability	standard	$\pm (0,5 \% \text{ MW} + 1,5 \text{ mm/s})$
Repeatability		0,1% MW
Temperature monitoring		
Accuracy	[K]	$\pm 1$
Repeatability	[K]	$\pm 0,5$
Conductivity monitoring		
Accuracy (in the measuring range)	in the range of 100...20000 $\mu\text{S}/\text{cm}$	$\pm 10\% \text{ MW}$
Repeatability	in the range of 20000...100000 $\mu\text{S}/\text{cm}$	$\pm 20\% \text{ MW}$
Repeatability		$\pm 5\% \text{ MW}$
Response times		
Volumetric flow monitoring		
Response time	[s]	< 0.3
Damping process value dAP	[s]	0...5
Temperature monitoring		
Response time	[s]	< 3; (flow velocity: $\geq 0,5\text{m/s}$ )
Conductivity monitoring		
Response time	[s]	< 2
Software / programming		
Diagnostic functions		direction of flow detection; liquid detection
Interfaces		
Communication interface		IO-Link
Transmission type		COM3 (230,4 kBaud)
IO-Link revision		1.1.3
SDCI standard		IEC 61131-9
Profiles	Smart Sensor - SSP 4.3.4	Measuring and Switching Sensor, floating point, 4 channel
	BLOB	Binary Large Object transfer
	Common - I&D	Identification and Diagnosis
	Extension	Sensor Control Wide
	Extension	Quantity detection, switches when value exceeds the setpoint
	Function	Locator
	Function	ProductURI
SIO mode		yes

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Required master port type	A	
Process data analogue	6	
Process data binary	8	
Min. process cycle time [ms]	1.9	
IO-Link process data (cyclical)	function	bit length
	totaliser	32
	flow	32
	temperature	32
	conductivity	32
	status	4
	binary switching information	8
IO-Link functions (acyclical)	direction of flow detection; totaliser; memory; operating hours counter; internal temperature; simulation function	
Supported DeviceIDs	Type of operation	DeviceID
	default	1795
<b>Operating conditions</b>		
Ambient temperature [°C]	-20...65	
Storage temperature [°C]	-20...80	
Protection	IP 67; IP 69	
<b>Tests / approvals</b>		
EMC	DIN 61326-1	
Shock resistance	DIN IEC 68-2-27	20 g (18ms)
Vibration resistance	DIN IEC 68-2-6	5 g (10...2000Hz)
MTTF [years]	81	
UL approval	UL approval no.	1031
Pressure Equipment Directive	Sound engineering practice; can be used for group 2 fluids; group 1 fluids on request	
<b>Mechanical data</b>		
Weight [g]	6925.7	
Inlet pipe length	5 x DN	
Outlet pipe length	2 x DN	
Materials	housing: stainless steel (316L/1.4404); flange: stainless steel (304/1.4301); electronics fixture: stainless steel (304/1.4301); electronics: stainless steel (316L/1.4404); Display: polysulfone; Display-Sealing: FKM; LED ring: PP	
Materials (wetted parts)	Pipe section: PFA; electrodes: stainless steel (316L/1.4435)	
Nominal diameter	DN65 (2 1/2")	
Process connection	ifm-specific device flange	
Surface characteristics Ra/Rz of the wetted parts	Ra < 0.4 µm	
<b>Displays / operating elements</b>		
Display	process value	full graphics TFT display, multi-colour 3,5" 320 x 240 Pixel
		display layouts: 4
		display rotation: 4 x 90°
	operating status	LED ring, three-colour
Display unit	l/min; l/h; hl/min; hl/h; m³/min; m³/h; m/s; °C; µS/cm; S/m; ms/cm	
Factory setting	m³/h; °C; µS/cm	
Language	German; English; Spanish; French; Italian; Japanese; Korean; Portuguese; Chinese	

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Operating elements

4

capacitive pushbuttons

### Remarks

Remarks

MW = measured value

MEW = Final value of the measuring range

pulse and totaliser signal are only available for one of the two outputs

reference conditions (1/2): water (free of gas bubbles), 15...35 °C, process connection: DIN32676 series A, pipe standard suitable for process connection

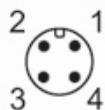
reference conditions (2/2): inlet pipe length 10xDN, outlet pipe length 5xDN, device settling time: 30 minutes, device orientation: horizontal, display orientation: up

Pack quantity

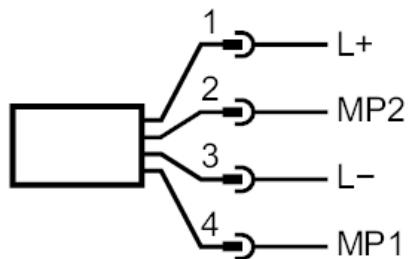
1 pcs.

### Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



### Connection



### Electrical connection - plug

1	L+	
2	MP2	DO2, AO, reset
3	L-	
4	MP1	DO1, IO-Link

AO: analogue output; DO: digital output; MP: multi-function connection